

# AACADEMY SHEETMETAL GUIDE

## QUICK REFERENCE 1.5mm

MATERIAL THICKNESS	1.5
MINIMUM FLANGE ID	8
MINIMUM FLANGE OD	9
INTERNAL BEND RADII	0.75
MINIMUM HOLE SIZE	1.5
MINIMUM HOLE TO EDGE	2
MINIMUM HOLE TO HOLE	2
MINIMUM HOLE TO FOLD	6

## QUICK REFERENCE 3mm

MATERIAL THICKNESS	3
MINIMUM FLANGE ID	15
MINIMUM FLANGE OD	18
INTERNAL BEND RADII	1.5
MINIMUM HOLE SIZE	3
MINIMUM HOLE TO EDGE	3
MINIMUM HOLE TO HOLE	3
MINIMUM HOLE TO FOLD	12

## QUICK REFERENCE 5mm

MATERIAL THICKNESS	5
MINIMUM FLANGE ID	25
MINIMUM FLANGE OD	30
INTERNAL BEND RADII	2.5
MINIMUM HOLE SIZE	5
MINIMUM HOLE TO EDGE	5
MINIMUM HOLE TO HOLE	5
MINIMUM HOLE TO FOLD	20

